



Electrified Solutions for Efficient Transport in Truck & Bus

Waseda Symposium 2018

Lukas Walter
May 2018

Confidential

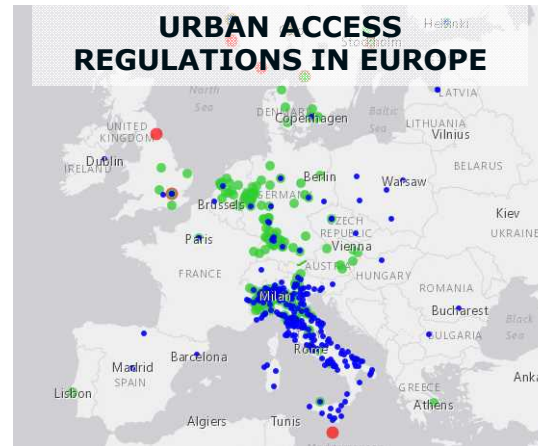
IS ELECTRIFICATION FOR TRUCK AND BUS GOING TO HAPPEN ?



IT IS ALREADY HAPPENING !
AND MUCH MORE TO COME ...



Truck & Bus Electrification Why?



ZERO NOISE & ZERO EMISSION DRIVING IN CITY ZONES

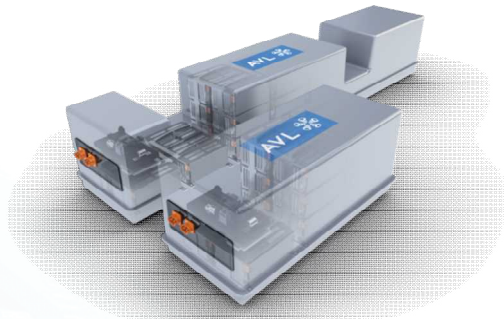


Electrified trucks & busses Chicken and Egg Problem

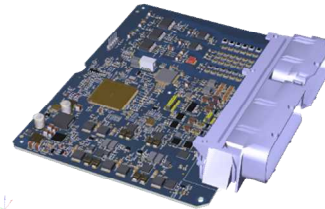


„Many products currently being hatched !“

Major components for electrified trucks & busses



**MODULAR
BATTERY SYSTEMS**



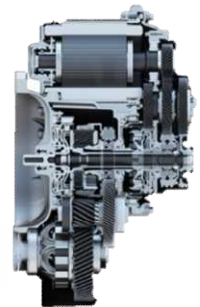
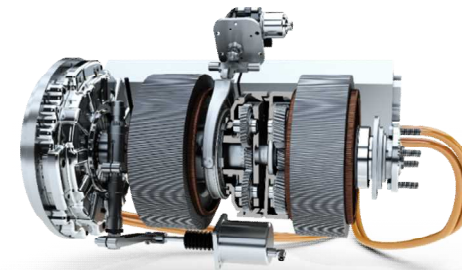
**ADVANCED
ENERGY MANAGEMENT**



**INTEGRATED
ELECTRIC AXLES**



**HIGH PERFORMANCE
FUEL CELL SYSTEMS**



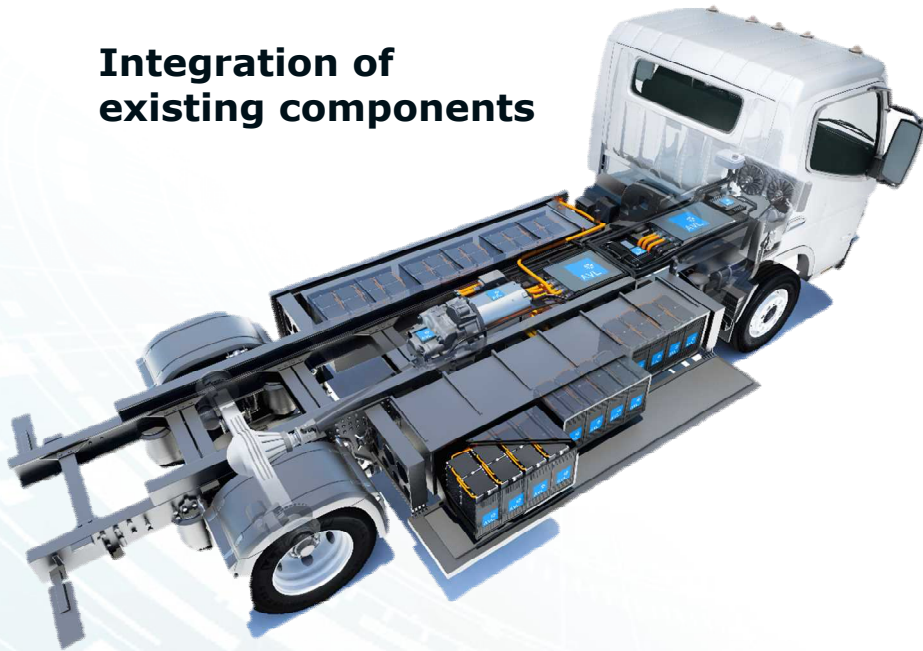
**DEDICATED
HYBRID TRANSMISSIONS**

Next generation electric trucks will consist of specific e-powertrains



NEXT GENERATION

Integration of existing components



CURRENT PRODUCTS

Specific component developments
(battery & e-axle)

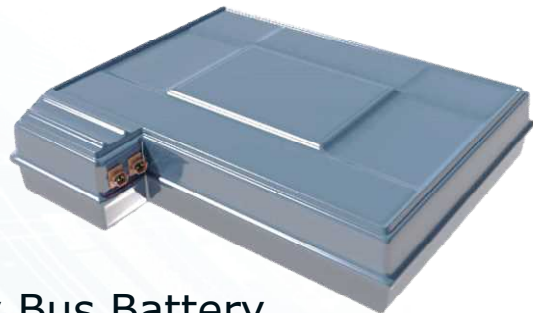


DEVELOPMENT FOCUS:

- Performance increase
- Cost reduction
- Weight reduction

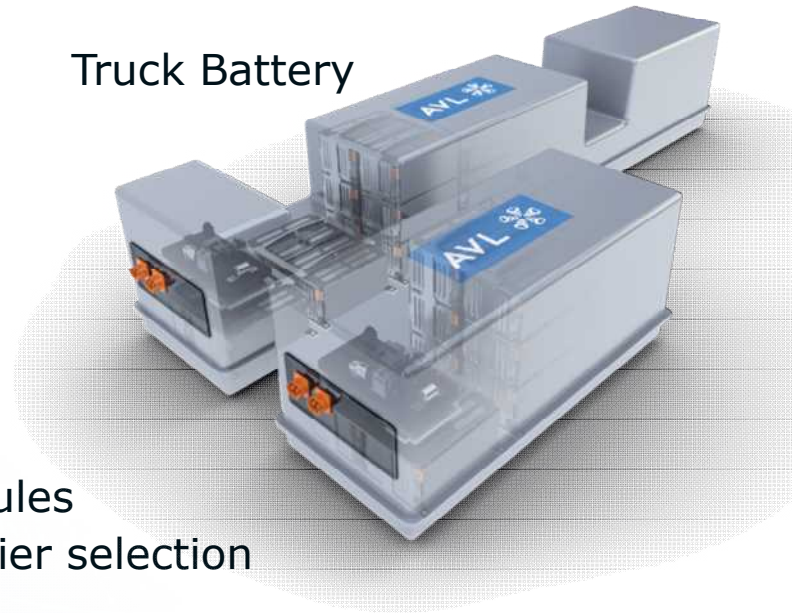
Modular battery design for truck & bus

Modular battery concept applicable to different applications

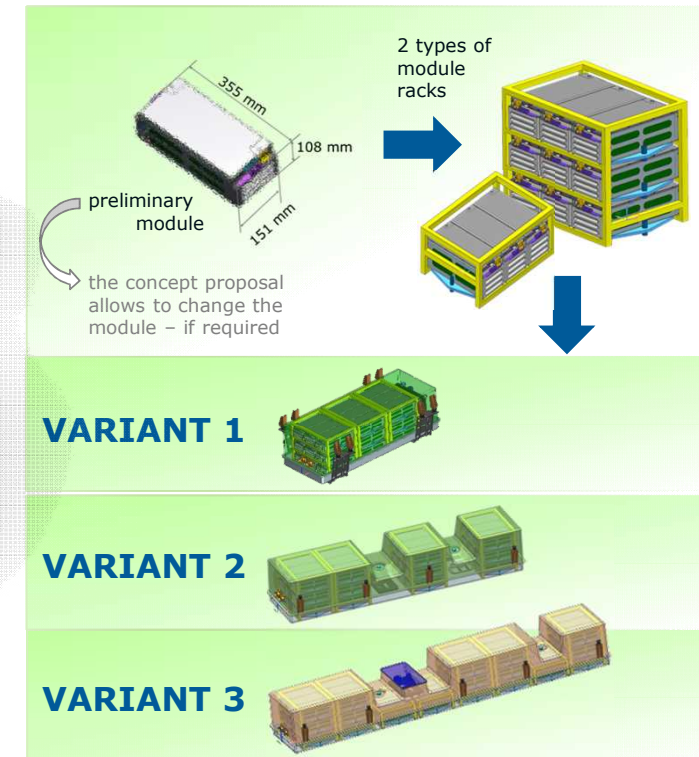


City Bus Battery

Truck Battery



- Integration of existing modules
- Flexibility in module / supplier selection
- Modularity in voltage level
- Modularity in energy content
- Advanced thermal concept
- Advanced sealing concept



Modular Battery Concept for Trucks

Electric axle for MD & HD trucks

HIGH PERFORMANCE E-MOTOR

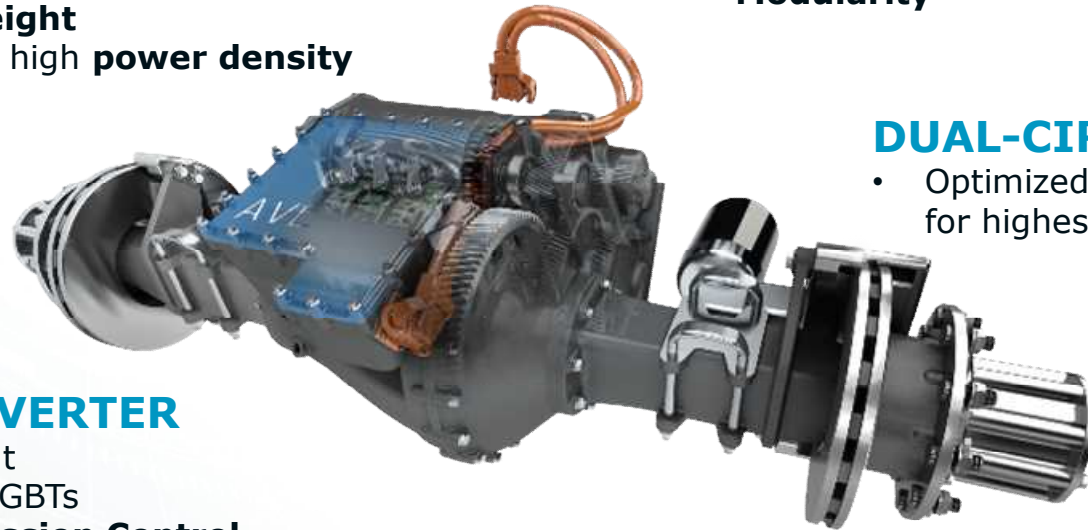
- PSM technology for high **efficiency**
- High rotation speed (16.000 rpm) for low **cost** and **weight**
- Direct oil cooling for high **power density**

2-SPEED REDUCTION TRANSMISSION

- Highest **efficiency**
- **Modularity**

DUAL-CIRCUIT COOLING SYSTEM

- Optimized component temperatures for highest **performance and durability**



INTEGRATED INVERTER

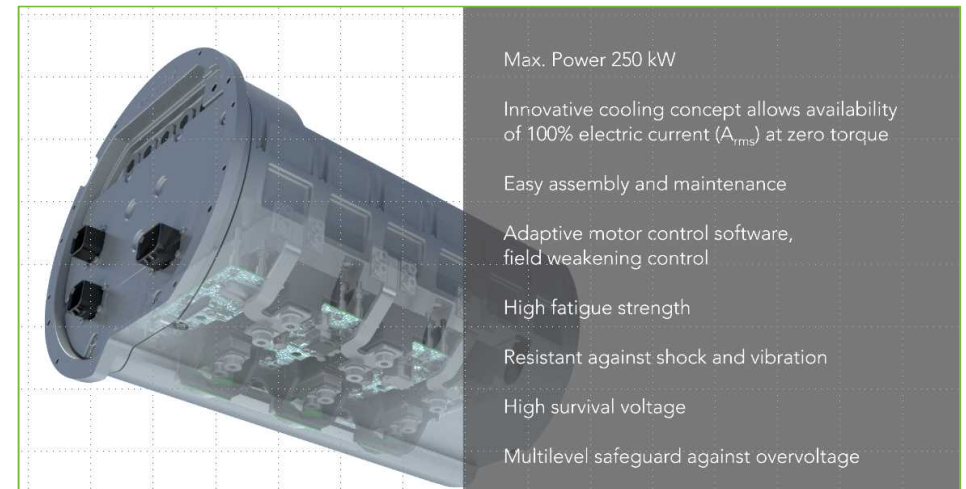
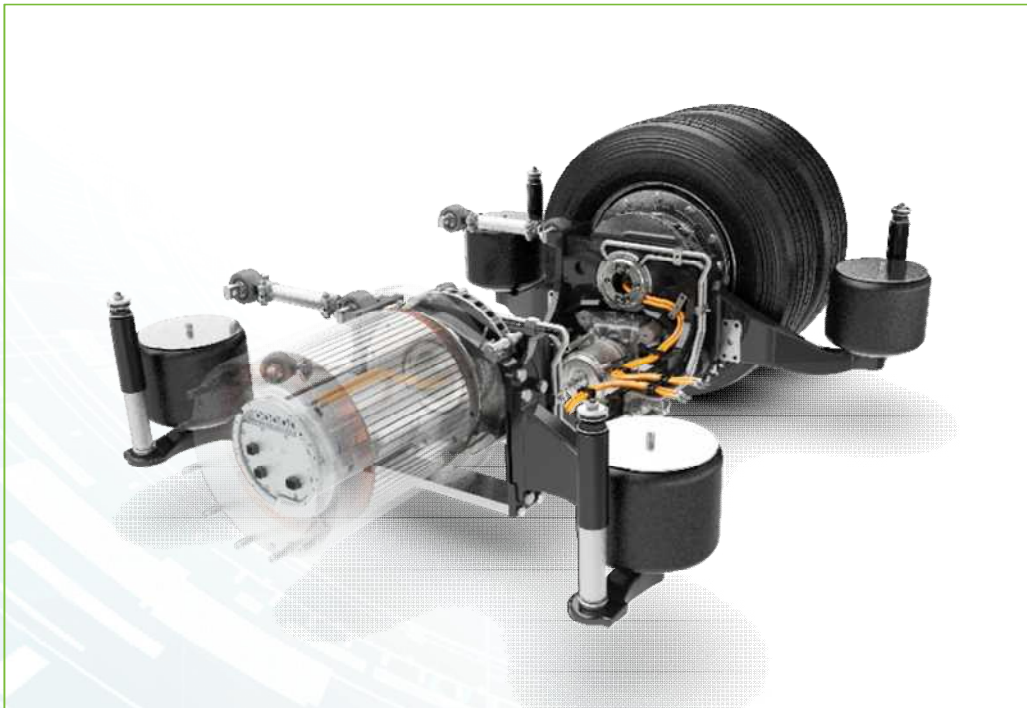
- **800V** for low current
- Cheap and reliable IGBTs
- Integrated **Transmission Control**
- Good **EMC** behavior

MINIMIZED VEHICLE INTERFACES

- Standard vehicle interfaces
- Lowest number of vehicle interfaces (highest **robustness**)
- **Pre-assembly** & EOL testing possible

Electric axle for City Bus Example

ZIEHL-ABEGG



Publication of e-axle with AVL
Vienna Engine Symposium
April 2018

- **Wheel-hub direct-drive (w/o transmission)**
- **250 KW**
- **9.000 Nm on each wheel**
- **AVL fully-integrated power electronics**
- **SOP: mid 2018**

E-Drive Technologies

High degrees of modularity possible




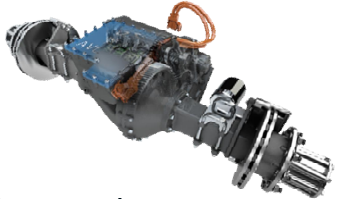







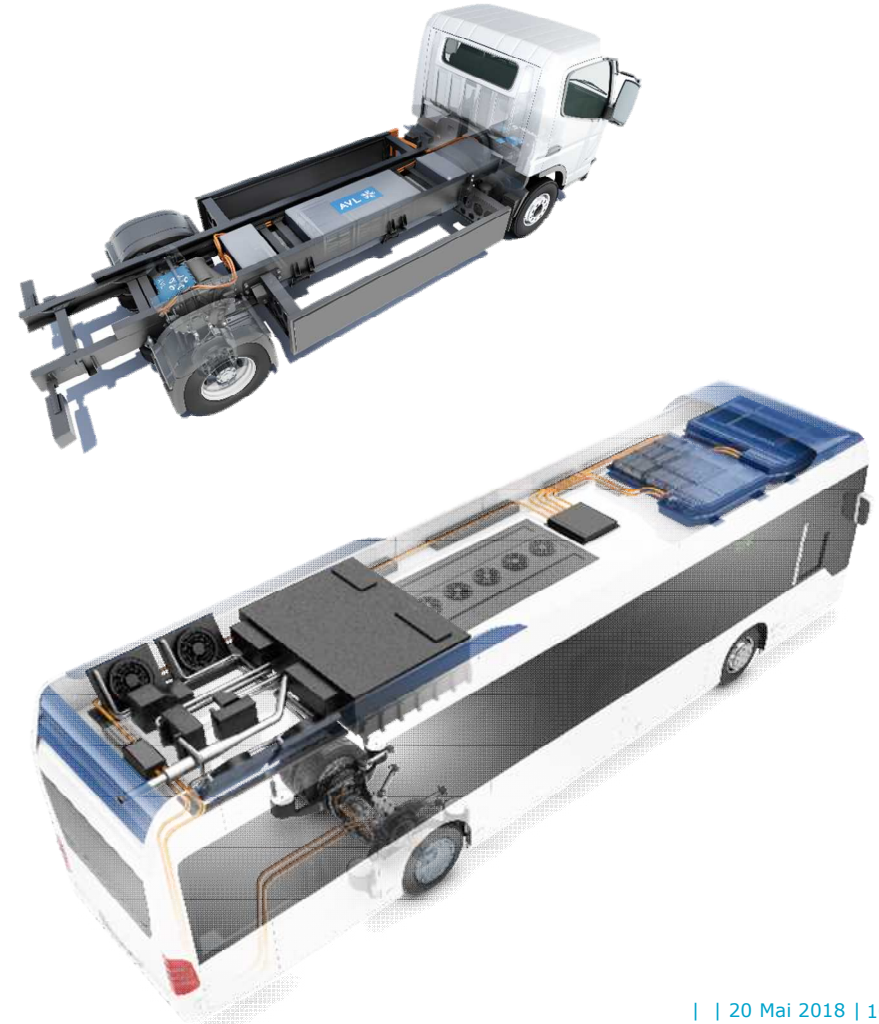
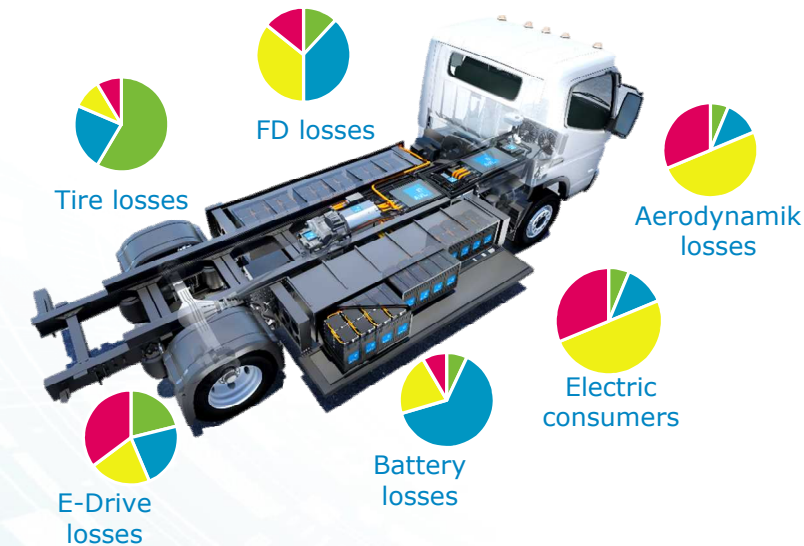
Application		Powertrain
LCV	Truck 4x2 5,5 ton 	Integrated E-Axle 
	Bus 6 m 	
HD / MD	Truck 4x2 7,5 -18 ton 	Center drive 
	Truck 6x2 -26 ton 	
	City bus 6-12 m 	Wheel selective drive 
	City bus - 18 m 	

Photo:
Ziehl-Abegg

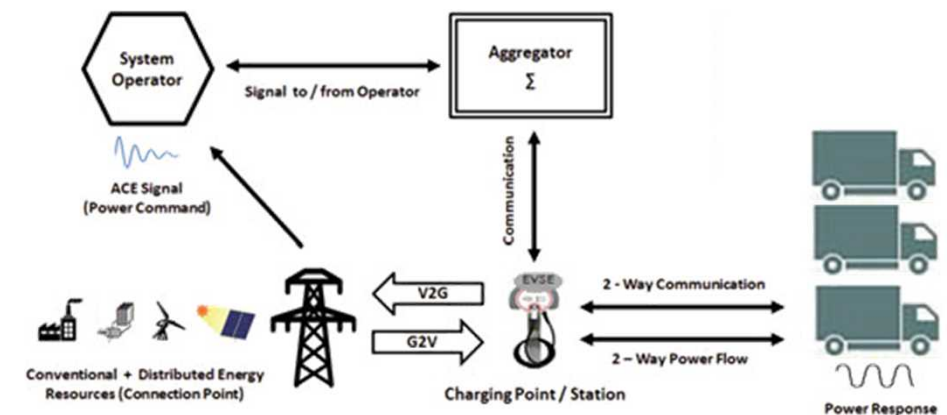
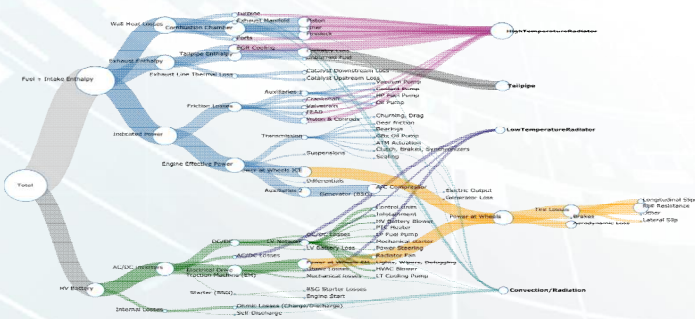


Vehicle energy management From Grid to Wheel






- Energy consumption reduction and increased vehicle reliability by advanced analyses and controls
- Improved vehicle productivity
- Optimization of charging and power grid requirements by connected vehicle technologies

Vehicle Energy Transfer and Losses



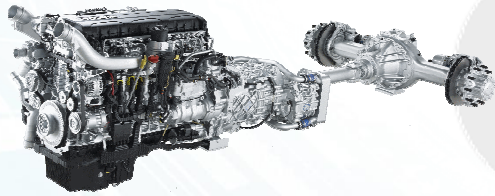
Vehicle integration into the grid

Basic Charging Concepts

Charging Concept	Infrastructure Costs	Vehicle Costs	Charging Performance
OVERNIGHT CHARGING - in the depot 	Low Chargers only in the depot	High Large battery capacity	30 – 150 kW 50 – 800 V DC
OPPORTUNITY CHARGING - at the station 	High expensive charging systems in stations	Medium smaller battery capacity expensive charging systems in stations dependence on charging infrastructure	

**AVL Electric Bus – City of Regensburg
30% Reduction of Battery Size**

Degrees of Electrification



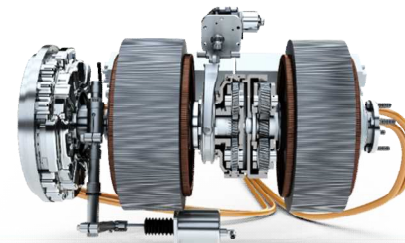
ICE traditional



Mild-hybrid



Full-hybrid



Dedicated-hybrid

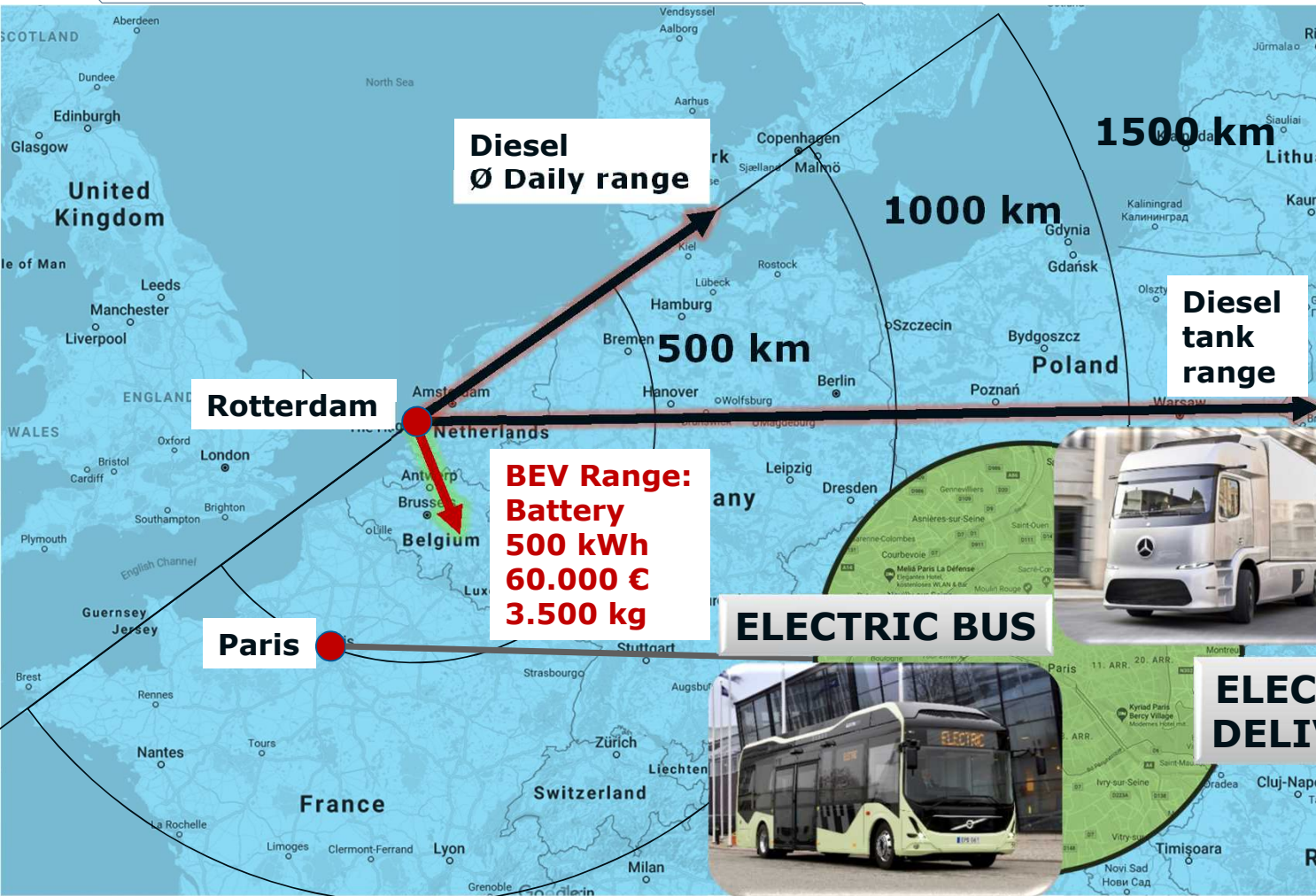


Fuel-Cell Electric



Battery Electric

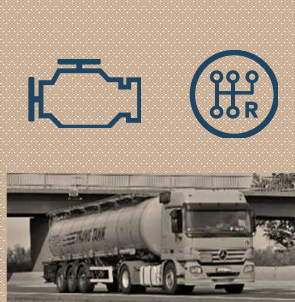
What is the challenge ?



**Productivity
vs.
Public
interest**

Increasing technology portfolio for OEMs

PAST



TODAY



Low CO₂ Truck



Alternative Fuel



Electrified Road



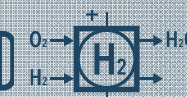
Hybrid – Last Mile



Electric



Fuel Cell



AVL Technology Highlights



Low CO₂ Truck



Alternative Fuel



Electrified Road



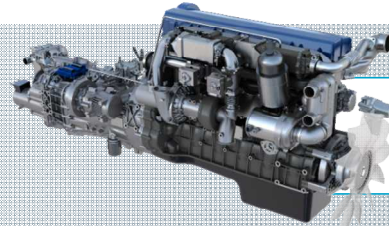
Hybrid – Last Mile



Electric



Fuel Cell



**Low CO₂
Powertrain**



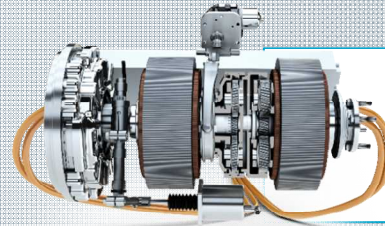
Supertruck II



-25% CO₂



-100% CO₂



**Hybrid
Powertrain**



**Electric
City-Bus PT in
Operation**



**Battery
SOP Programs**

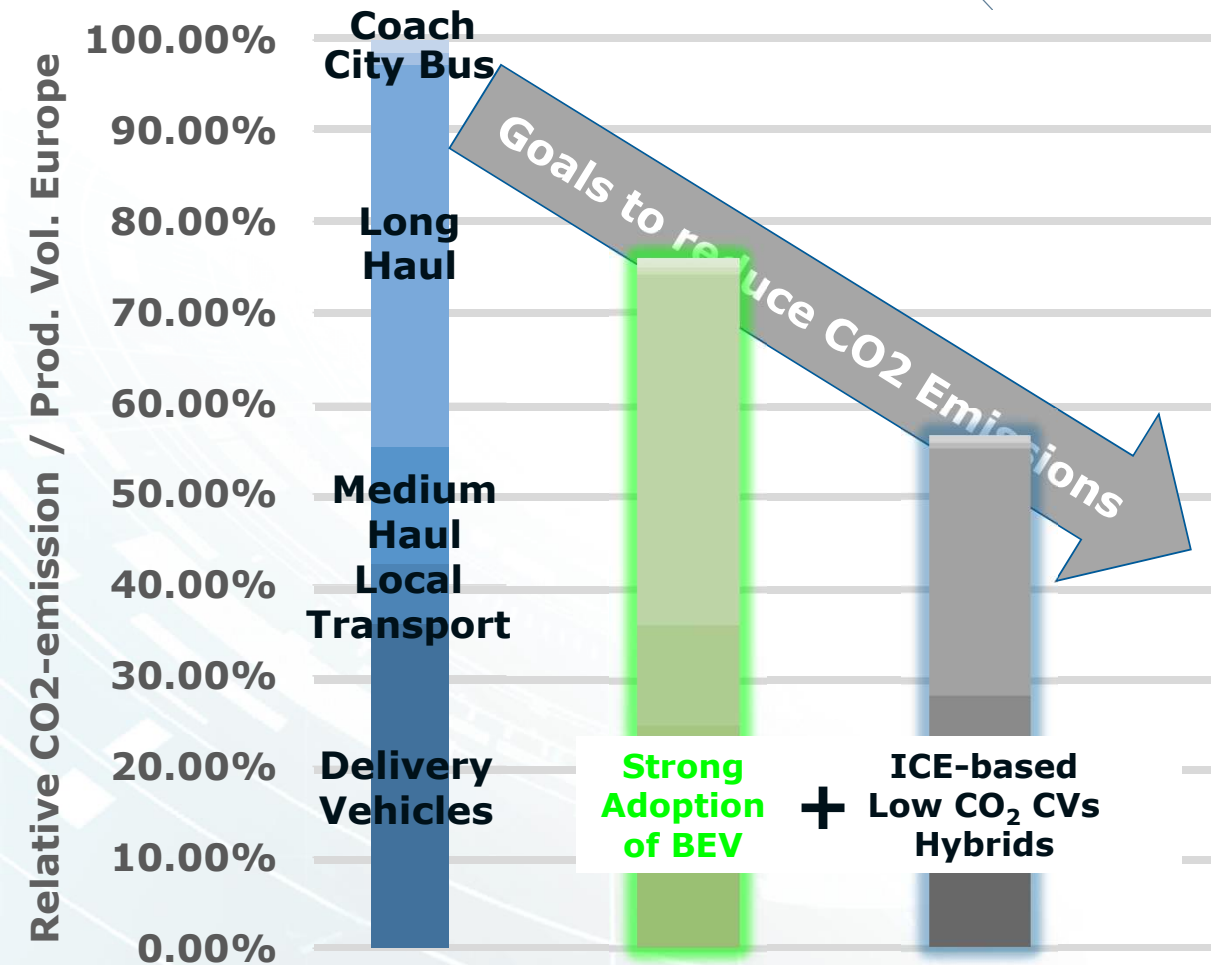


**AVL
Integrated
Electric Truck**



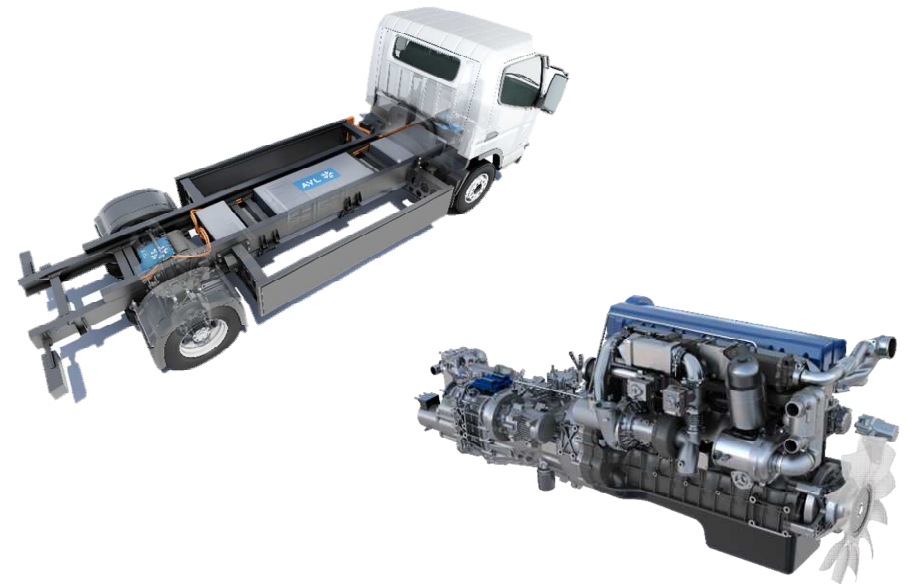
**Fuel Cell
Powertrain
Layouts**

Low CO2 Transportation Commercial Vehicles



Achievement of CO2 goals for Commercial Vehicles requires:

Electrification + High Efficiency ICEs

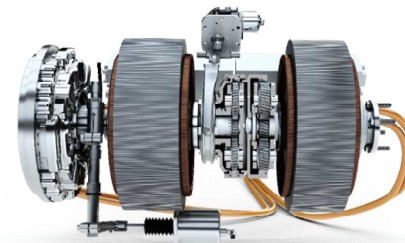


Degrees of Electrification



**Combining the best of
all powertrain technologies**

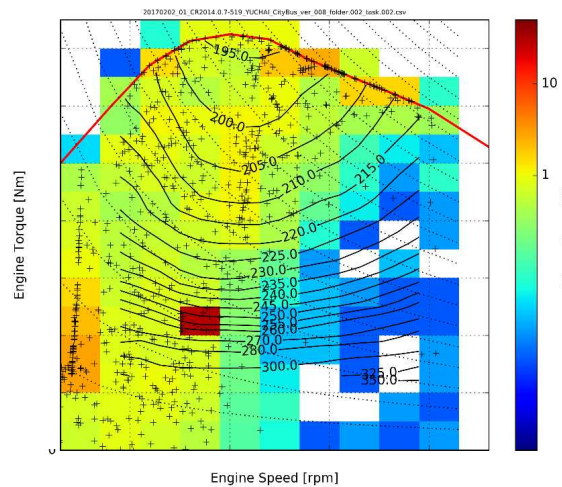
Dedicated-hybrid



Benefit of a dedicated hybrid powertrain

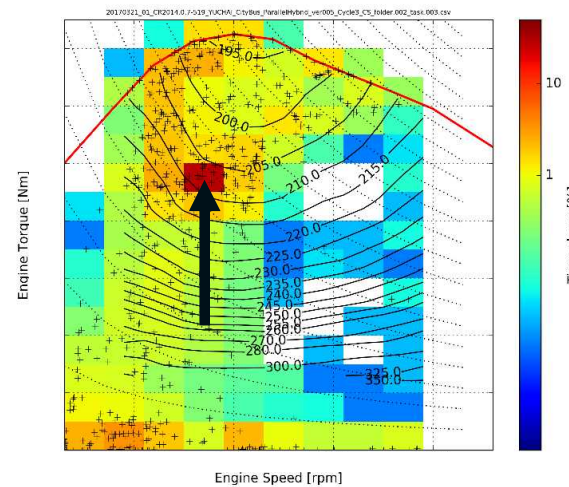
Results for same application and cycle

Conventional Advanced AMT

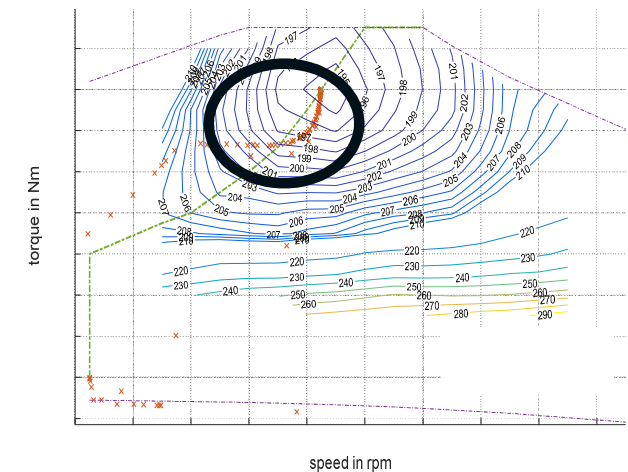
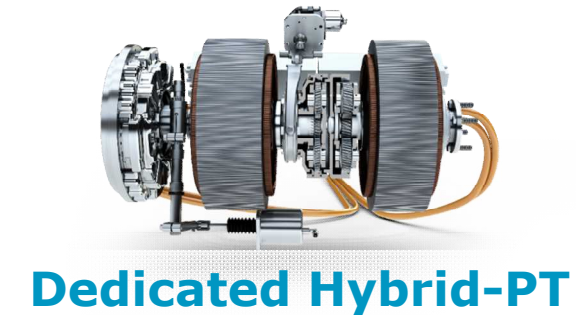


Baseline

P2-Hybrid



Shifted main operating point



Operation in best point

AVL Leading Technology Dedicated Hybrid for Commercial Vehicles



AVL Dedicated Hybrid Powertrain for Truck&Bus:

- EASY INSTALLATION → FITS IN STANDARD PACKAGE
- HIGH EFFICIENCY OF DRIVETRAIN
 - RUN ICE IN BEST POINT → NARROW ENGINE OPERATION
 - PURE E-DRIVE MODE, LAST MILE CAPABILITY (e.g. for City Use)
- HIGH PERFORMANCE
- LOW WEIGHT
- MODULARITY & SCALABILITY (MD & HD)

800V

165 kW (continuous)

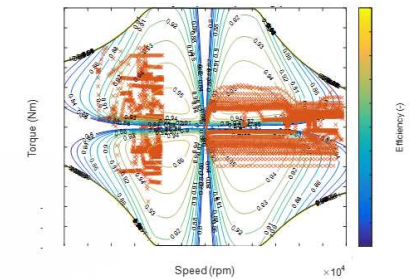
10-15.000 rpm (e-motors)

~300 kg (w/o oil)

18t GVW (Bus or Truck)



Electric Machine Operating Area



Cost of Complexity of Product Portfolio



Low CO₂ Truck



Alternative Fuel



Electrified Road



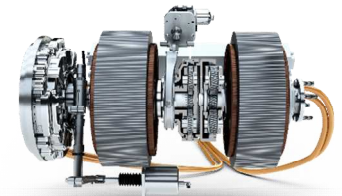
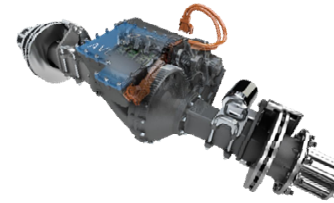
Hybrid – Last Mile



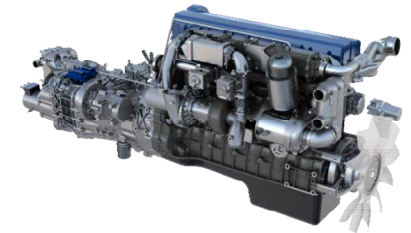
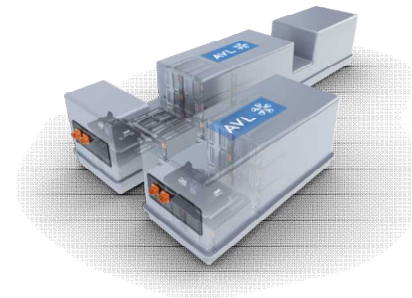
Electric



Fuel Cell



**Product Portfolio
Optimization
using
Component Modularity**





**THANK YOU VERY MUCH
FOR YOUR ATTENTION !**